



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4887-1L07
Job Sheet 186798



Part No: D4887-1L07

Job Qty: 4 ea

Part Name: Dome Light Housing, Light Gray



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev A New Issue 13/09/11 D:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		12/28/18	0.00	0.00	Purchasing		DEC 20 2018
140	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging2		DEC 20 2018
150	QC	4 pcs		12/28/18	0.00	0.00	QC6		DEC 15 2018
170	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging3-2		58
180	QC21-SA	4 Ea		12/28/18	0.00	0.00	QC21		9-89

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4887-1L07P	Dome Light Housing, Light Grey	4 pcs (1 ea)	110-Purchasing	5139658
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	8 sf (2 ea)	110-Purchasing	5139659

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4887-1L07P	4	0	0
	MLEXS.093-F6006-07	8	1,735	0

Part Specifications



Container No: S139660

Part: D4887-1L07

Job No: 186798

Serial No/Batch: S139660

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/20/18

Plex 11/21/18 11:14 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

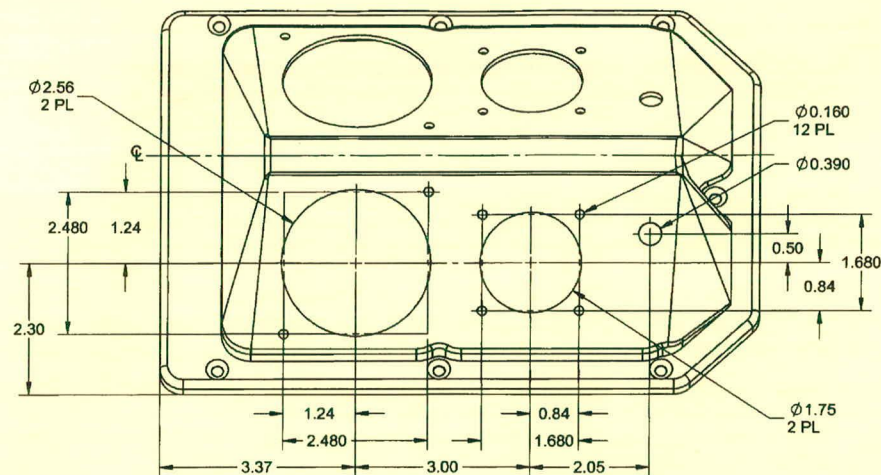
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

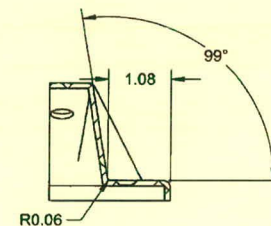
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								



VIEW A-A B3-2



SECTION C-C

B4-2

RELEASED
2013-09-16

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4887	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DOME LIGHT AIR VENT ASSY	NTS
DATE	13.07.11	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041796**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO041796
PO Date: 11/21/18
Due Date: 12/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revised

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186798	D4887-1L07P			Dome Light Housing, Light Grey : Various STC's receive pcs	Firmed -		12/28/18	4 Ea	0 Ea	4 Ea	\$305.65/Ea	\$1,222.60
Grand Total:													\$1,222.60

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

RL

Plex 11/29/18 2:15 PM dart.Lussier.Patrick

24.
10.
B.C.



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 33114
Shipment Date: 12/19/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order

41796 ✓

Carrier Account #

151793240

Sales Order

SO-026636

Ship Via

FEDERAL EXPRESS - Priority Overnight

Incoterms

EX WORKS

Payment Method

COL

Tracking Number

774022484878

Item Number
Revision

D4887-1L07P ✓ Rev.: A

Description

DOME LIGHT AIR VENT ASSY

AS PER DWG D4887 REV A

Quantity
Shipped

4 ✓ EA

UOM

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. #

41796

SO #

026636

Part #	D4887-1L07P	Qty.	4	Batch #	-001
Description	DOME LIGHT AIR VENT ASSY	Material usage	Lot#	DART0116	
		OFF-CUTS	0007424014		
Part #		Qty.		Batch #	
Description		Material usage	Lot#		
				DAS 9 9-89	
Part #		Qty.		Batch #	
Description		Material usage	Lot#		
Part #		Qty.		Batch #	
Description		Material usage	Lot#		
Part #		Qty.		Batch #	
Description		Material usage	Lot#		
Part #		Qty.		Batch #	
Description		Material usage	Lot#		
Part #		Qty.		Batch #	
Description		Material usage	Lot#		

Note: All parts are not identified as meeting QSI044.

By:

(Approved QA Signatory)

Date:

DEC. 19, 2018

C OF C #

096

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

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